

Date: Tuesday, 19/08/2008 4:07:52 PM
 User: Julie Lecocq

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : TUBE ARM
 Job Number : 41518
 Estimate Number : 13518
 P.O. Number :
 This Issue : 19/08/2008 S.O. No. :
 Prsht Rev. : NC Part Number : PB674300187
 First Issue : 1/1 Type : SMALL /MED FAB Drawing Number : B6743001 P.30
 Previous Run : 41215 Drawing Revision : B1
 Written By : Due Date : 18/09/2008 Qty: 10 MF. 20 Um: Each
 Checked & Approved By : JUL 08-8-20
 Comment : Est Rev:A 08-06-26 new issue DD verified by:ec

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M6061T6T1000W065 51 6061T6 RD TUBE 1.00 x .065w



Comment: Qty.: 5.0308 f(s)/Unit Total : 100.6152 f(s)

6061 TUBE

batch: M110778 (3) M110757

2.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

- 1- cut to length as per dwg
- 2- drill holes as per dwg (DO NOT DRILL THRU)
- 3- make a radius cut out at one end of tube as per dwg
- 4- deburr

SAD 09-02-23 (10)

J.F. 09/02/23 (10)

3.0 QC5 INSPECT WORK TO CURRENT STEP



S 02/02/24 (10)



Comment: INSPECT WORK TO CURRENT STEP

J.F. 09/02/23 (10)

4.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 1/09/24 (10)

5.0 QC21 FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09/02/24

Job Completion



MF 09-02-24

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

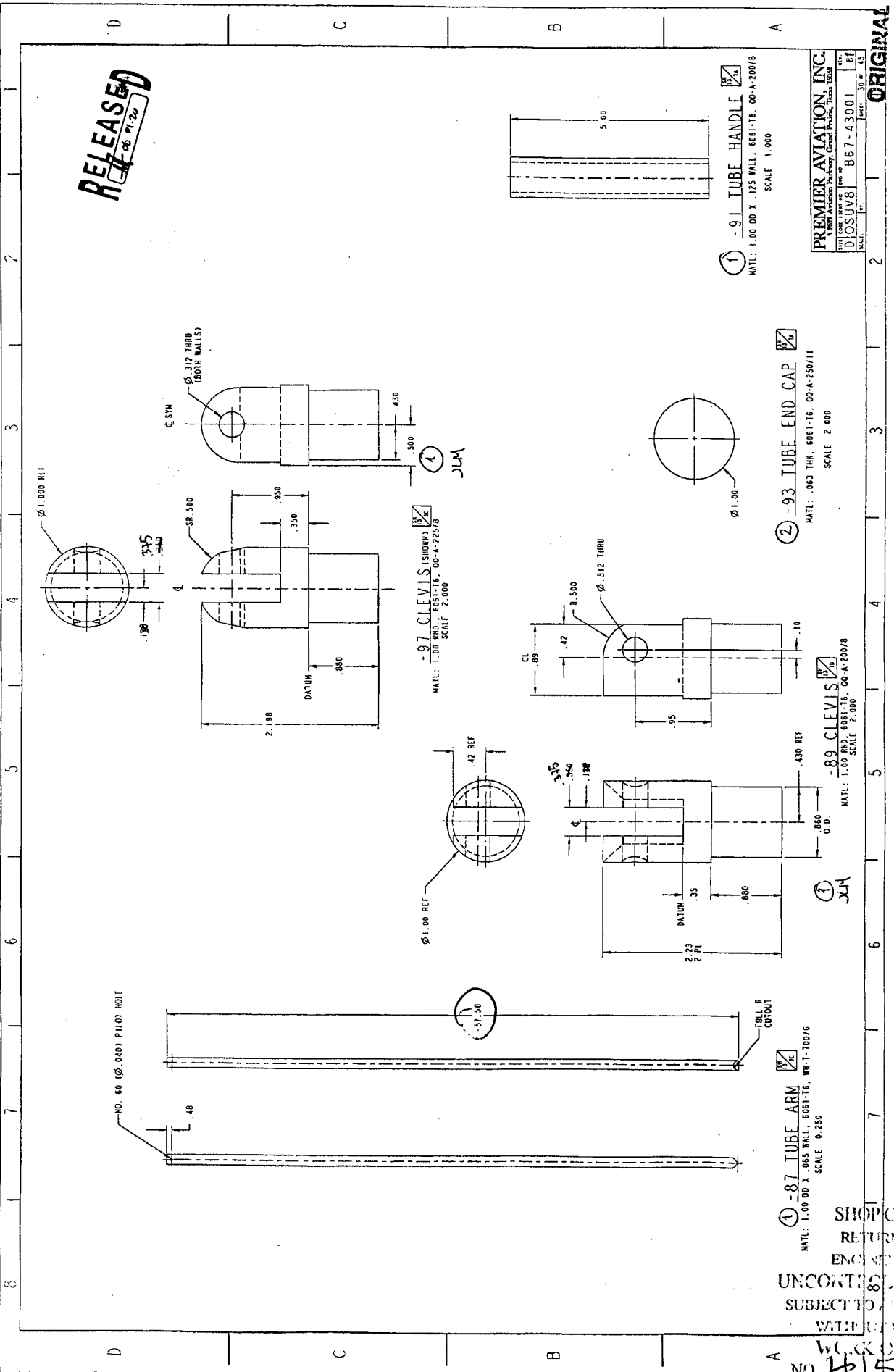
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

RELEASED
17-06-71-20



PREMIER AVIATION, INC.
1000 Aviation Parkway, Grand Prairie, Texas 75050
PART CODE: 1047-02
DIOSUV8 B67-43001
SCALE: 30" = 1'-0"

ORIGINAL

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO REVISION
WITH THE NEW

WORK ORDER NO. 41518